

# Marathon Petroleum Company LP

1300 South Fort Street Detroit, MI 48217 Telephone 313/843-9100

## VIA FEDERAL EXPRESS

July 22, 2011

Ms. Teresa Seidel
Michigan DNRE – Air Quality Division
3058 West Grand Blvd.
Suite 2-300
Detroit, MI 48202

Re: Continuous Emissions Monitoring System Reports for the Second Quarter 2011; Marathon Petroleum Company LP – Michigan Refining Division

Dear Ms. Seidel:

This report contains information and data related to continuous emissions monitoring systems (CEMS) at Marathon Petroleum Company LP's (MPC's) Michigan Refining Division (MRD) for the second quarter 2011. These reports are submitted pursuant to the General Provisions of the federal New Source Performance Standards (40 CFR 60.7) and Rule 1170 of the Michigan Air Pollution Control Rules. In addition, this report contains information required by the first modification to the November 2005 First Revised NSR Consent Decree, United States of America et. al. v. Marathon Petroleum Company LLC (Civil Action No. 4:01CV-40119-PVG), lodged February 7, 2008 and entered on March 31, 2008. This report is divided into four attachments as follows:

**Appendix A** – CEMS downtime and excess emissions summary reports pursuant to 40 CFR 60.7(d) for all environmental analyzers at the Refinery. The CEMS did not exceed the downtime limit of 5%. The excess emission limit of 1% was exceeded at the Sulfur Plant (SRU) Thermal Oxidizer.

**Appendix B** - New Source Performance Standards (NSPS) Subpart J Alternate Monitoring Plan (AMP) data for seven streams: (1) Alky Spent Caustic H2S, (2) CCR/SR Recycle H2 H2S, (3) DHT/Unifiner Recycle H2 H2S, (4) FCCU Disulfide off-gas H2S, (5) CP Spent Caustic Drum Vent H2S, (6) SR Aromatics Sump Vent H2S, and (7) CCR Chlorsorb Vent SO2.

The Refinery has five additional AMPs for which no data is being submitted: (1) The Crude Spent Caustic Drum was permanently shutdown, (2) The BT Recycle Hydrogen, which was part of the BT Platformer unit, was permanently shutdown in September 2005, (3) CCR Lockhopper Vent Gas which currently cannot physically be vented to the flare or fuel system, (4) Propylene Deethanizer off-gas, and (5) Alky Deethanizer off-gas were re-routed to a location that the refinery's fuel gas H2S analyzer will receive the streams.

All AMPs were obtained in accordance with the NSPS General Provisions (40 CFR §60.13(i)).

**Appendix** C – Data from cylinder gas audits performed on CEMS located on the exhaust of the B&W Boiler, Crude and Vacuum Heaters, CCR Charge Heater, SRU Thermal Oxidizer, East Plant H2S, West Plant H2S, FCCU Regenerator, FCC Charge Heater, and the Zurn Boiler.

**Appendix D** – Excess Emission Report for the SRU Incinerator SO2 exceedence of 1% excess emissions.

In October 2009 MDEQ requested MRD conduct a Calibration Gas Audit (CGA) on the Zurn O2 analyzer. MRD's stance has been that this analyzer does not apply to Appendix F, including the CGA which is detailed in Section 5 of Appendix F. However, MRD agreed to begin conducting quarterly CGAs starting first quarter 2010. The CGAs were conducted on the Zurn O2 analyzer successfully in all quarters of 2010, First and Second Quarters of 2011; although, the oxygen cylinders used to conduct the CGAs were not EPA protocol gases. MRD does not feel this is a violation, since the rule is not applicable. MRD will continue to utilize the current oxygen cylinder unless directed differently by your office.

Please note, under the refinery's Title V permit in Table E-1.3, Section III.A.1 it indicates that quarterly cylinder gas audits of the FCCU opacity monitor are required; however, a quarterly cylinder gas audit program does not exist for this type of analyzer. The refinery is maintaining the analyzer according to the PTI 28-02A and completing a yearly audit of the analyzer. The refinery has requested a wording modification in the Title V renewal.

I certify under penalty of law that this information was prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my directions and my inquiry of the person(s) who manage the system, or the person(s) directly responsible for gathering the information, the information in Appendices A through D of this submittal is, to the best of my knowledge and belief, true, accurate, and complete. Please contact Tabetha Daum at (313) 297-4701 if you have any questions concerning this submittal.

Sincerely,

Marathon Petroleum Company LP

By: MPC Investment LLC, General Partner

Mr. C.T. Case, Deputy Assistant Secretary

#### Attachments

cc: Technical Programs Unit - MDNRE: AQD - c/o Karen Kajiya-Mills - Federal Express

Chief, Environmental Enforcement Section, Environment and Natural Resources Division, U.S. DOJ - Federal Express

U.S. EPA, Director of Air Enforcement Division c/o Matrix Environmental and Geotechnical-Federal Express

Air and Radiation Division, U.S. EPA Region 5 - Federal Express

Office of Regional Counsel, U.S. EPA Region 5 - Federal Express

# MICHIGAN DEPARTMENT OF NATURAL RESOURCES AND ENVIRONMENT AIR QUALITY DIVISION

# REPORT CERTIFICATION

Authorized by 1994 P.A. 451, as amended. Failure to provide this information may result in civil and/or criminal penalties.

Reports submitted pursuant to R 336.1213 (Rule 213), subrules (3)(c) and/or (4)(c), of Michigan's Renewable Operating Permit (ROP) program must be certified by a responsible official. Additional information regarding the reports and documentation listed below must be kept on file for at least 5 years, as specified in Rule 213(3)(b)(ii), and be made available to the Department of Natural Resources and Environment, Air Quality Division upon request.

Source Name Marat	hon Petroleum Company	LP			County Wayne	
Source Address 1300	) South Fort Street			City	Detroit	
AQD Source ID (SRN)	A9831	ROP No.	199700013c		ROP Section No.	01
Please check the appropr	riate box(es):  • Certification (Pursuant to	Bulo 242(4)	(0)			
Reporting period (pro  1. During the enting term and condition method(s) specified  2. During the enting term and condition deviation report(s).	ovide inclusive dates): Fr re reporting period, this sourc of which is identified and inc	om le was in com luded by this ce was in co cluded by the	To pliance with ALL terms reference. The method mpliance with all terms is reference, EXCEPT nce for each term and	d(s) used s and co for the	d to determine comp anditions contained in deviations identified	liance is/are the  n the ROP, each on the enclosed
Semi-Annual (or M	ore Frequent) Report Certif	ication (Pu	suant to Rule 213(3)(	c))		
<ul><li>☐ 1. During the enting deviations from the</li><li>☐ 2. During the enting</li></ul>	re reporting period, ALL mon se requirements or any other re reporting period, all monito se requirements or any other	terms or cor ring and asso	iditions occurred. ociated recordkeeping r	eauirem	ents in the ROP wer	e met and no
○ Other Report Certification	ication					
Additional monitoring	ovide inclusive dates): From reports or other applicable do not involve Emission		uired by the ROP are		as described:	
supporting enclosures are	nformation and belief formed true, accurate and complete	MPC Inves its General	tment LLC, Partner	ements a	and information in th	nis report and the
C.T. Case Name of Responsible Of	ficial (print or type)	Deputy As:	istant Secretary Title		313-84 Phone I	3-9100
C/Ca			Tiuo		7-2,	
Signature of Responsible	Official				D	ate

\* Photocopy this form as needed.

# Appendix A

**CEMS Downtime and Excess Emissions Summary Reports** 

Pollutant: SO2 (NOx) CO CO2 O2 TRS H2S HC1 Opacity (Circle One)

Other: N/A

Reporting Quarter: First 2011 Monitor Model: Limas 11 (NOx)

Facility: Marathon Petroleum Company LLC Manufacturer: ABB

1300 South Fort Street

Detroit, MI 48217

Emission Limit: 0.20 lbs/MMBTU

Emission Unit: BW Boiler Average Time: daily average

Total Operating Hours of Emission Unit: 2184 hrs

Emission Data Summary		1. Duration of CEM Downtime During Source Operation					
1. Duration of Excess Emissions							
A. Startup/Shutdown	0.00hrs	A. Monitor Malfunction	0.00	hrs			
B. Control Equipment	0.00hrs	B. Non- Monitor Malfunction	0.00	hrs			
C. Process Problems	0.00 hrs	C. QA Calibration	2.00	hrs			
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00	hrs			
E. Unknown Causes	0.00hrs	E. Unknown Causes	0.00	hrs			
2. Total Duration	hrs	2. Total Duration	2.00	hrs			
3. Percent of Total Excess Emissions	0.00%	3. Percent of Total CEM Downtime	0.09	%			

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	(co)	CO2	02	TRS	H2S	HC1	Opacity	(Circle One)	)
Other: <u>I</u>	N/A	·	-								
Reporting	Quarter:	First	2011			Monito	or Model:	URAS 14	(CO)		
	Facility:		n Petroleum		LLC	Manu	ıfacturer:	ABB			
		1300 So	uth Fort Stre	et		-					
		Detroit, N	MI 48217			Emissi	on Limit:	400 ppm			· · · · · · · · · · · · · · · · · · ·
Emissi	ion Unit:	BW Boile	er (CO)			Avera	ıge Time:	daily ave	rage		
					To	otal Opera	ting Hour	s of Emis	sion Unit:	2184	hrs

Emission Data Summary		CEM Performance Summary				
Duration of Excess Emissions		Duration of CEM Downtime During Source Operation				
A. Startup/Shutdown	0.00hrs	A. Monitor Malfunction	0.00 hrs			
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs			
C. Process Problems	0.00hrs	C. QA Calibration	2.00 hrs			
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00 hrs			
E. Unknown Causes	0.00 hrs	E. Unknown Causes	0.00 hrs			
2. Total Duration	0.00hrs	2. Total Duration	hrs			
3. Percent of Total Excess Emissions	0.00 %	3. Percent of Total CEM Downtime	%			

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	co	CO2	(02)	TRS	H2S	HC1	Opacity	(Circle One)	
Other: _	N/A										
Reporting	Quarter:	First	2011			Monito	or Model:	Magnos	106 (O2)		
	Facility:		n Petroleum uth Fort Str		y LLC	Manı	ıfacturer:	ABB			
			WI 48217	<del></del>		Emissi	ion Limit:	none			
Emiss	ion Unit:	BW Boile	er (O2)			Avera	ige Time:	none			
					<b>T</b> = 1	4-1-0	4!   1	<b>f</b> F!-	-:	0404 has	

·	CEM Performance Summary  1. Duration of CEM Downtime During Source Operation				
0.00 hrs	A. Monitor Malfunction	0.00 hrs			
0.00 hrs	B. Non- Monitor Malfunction	0.00hrs			
0.00 hrs	C. QA Calibration	2.00 hrs			
0.00 hrs	D. Other Known Causes	0.00hrs			
0.00hrs	E. Unknown Causes	0.00 hrs			
0.00 hrs	2. Total Duration	hrs			
0.00%	3. Percent of Total CEM Downtime	0.09 %			
	0.00 hrs 0.00 hrs 0.00 hrs 0.00 hrs 0.00 hrs	1. Duration of CEM Downtime During Science 20.00 hrs A. Monitor Malfunction B. Non- Monitor Malfunction C. QA Calibration D. Other Known Causes E. Unknown Causes    0.00   hrs   2. Total Duration			

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant: SO2 (NOx) CO CO2 O2 TRS H2S HC1 Opacity (Circle One)

Other: N/A

Reporting Quarter: First 2011 Monitor Model: Limas 11 (NOx)

Facility: Marathon Petroleum Company LLC

1300 South Fort Street

Detroit, MI 48217 Emission Limit: 123 ppm

Average Time: 7 day average

Emission Unit: FCCU Regenerator Emission Limit: 93 ppm

Average Time: 365 day average

Manufacturer: ABB

Total Operating Hours of Emission Unit: 2184 hrs

Emission Data Summary		CEM Performance Summary  1. Duration of CEM Downtime During Source Operation				
1. Duration of Excess Emissions						
A. Startup/Shutdown	0.00hrs	A. Monitor Malfunction	0.00hrs			
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs			
C. Process Problems	0.00 hrs	C. QA Calibration	25.00 hrs			
D. Other Known Causes	0.00 hrs	D. Other Known Causes	5.00 hrs			
E. Unknown Causes	0.00 hrs	E. Unknown Causes	0.00hrs			
2. Total Duration	0.00 hrs	2. Total Duration	30.00hrs			
3. Percent of Total Excess Emissions	0.00 %	3. Percent of Total CEM Downtime				

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant: SO2	NOx	(co)	CO2	O2	TRS	H2S	HC1	Opacity	(Circle One)	
Other: N/A		-								
Reporting Quarter:	First	2011			Monito	or Model:	URAS 14	(CO)		
Facility:	Marathon	Petroleum	Company	LLC	Manu	facturer:	ABB			
	1300 Sou	th Fort Stre	et							
	Detroit, M	l 48217			Emissi	on Limit:	500 ppm			
					Avera	ge Time:	one hour	average		
<b>Emission Unit:</b>	FCCU Re	generator				-				

Total Operating Hours of Emission Unit:

2184 hrs

Emission Data Summary		CEM Performance Summa	CEM Performance Summary				
1. Duration of Excess Emissions		Duration of CEM Downtime During Source Operation					
A. Startup/Shutdown	0.00hrs	A. Monitor Malfunction	0.00 hrs				
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs				
C. Process Problems	1.00hrs	C. QA Calibration	25.00 hrs				
D. Other Known Causes	0.00 hrs	D. Other Known Causes	5.00 hrs				
E. Unknown Causes	0.00 hrs	E. Unknown Causes	hrs				
2. Total Duration	1.00hrs	2. Total Duration	30.00 hrs				
3. Percent of Total Excess Emissions	0.05 %	3. Percent of Total CEM Downtime	1.37%				

(% Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

(% CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	СО	CO2	(02)	TRS	H2S	HC1	Opacity	(Circle One)	)
Other: <u>I</u>	N/A										
Reporting	Quarter:	First	2011			Monit	or Model:	Magnos	16 (O2)		
	Facility:		n Petroleum		y LLC	_ Manı	ufacturer:	ABB		· · · · · · · · · · · · · · · · · · ·	
		Detroit, N	uth Fort Stre //I 48217	eet		_ Emiss	ion Limit:	none			
Emiss	ion Unit:	FCCU R	egenerator	·		Avera 	age Time:	none		·	
					T	otal Opera	ting Hour	s of Emis	sion Unit:	2184	hrs

Emission Data Summary		CEM Performance Summary				
1. Duration of Excess Emissions		Duration of CEM Downtime During Source Operation				
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00 hrs			
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs			
C. Process Problems	0.00 hrs	C. QA Calibration	25.00 hrs			
D. Other Known Causes	0.00 hrs	D. Other Known Causes	5.00 hrs			
E. Unknown Causes	0.00 hrs	E. Unknown Causes	0.00 hrs			
2. Total Duration	0.00 hrs	2. Total Duration	30.00hrs			
3. Percent of Total Excess Emissions	0.00 %	3. Percent of Total CEM Downtime	1.37%			

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant: SO2 NOx CO CO2 O2 TRS H2S HC1 Opacity (Circle One)

Other: N/A

Reporting Quarter: First 2011 Monitor Model: Limas 11 (SO2)

Facility: Marathon Petroleum Company LLC Manufacturer: ABB

1300 South Fort Street

Detroit, MI 48217

Emission Limit: 70 ppm

Average Time: 7 day average

Emission Unit: FCCU Regenerator Emission Limit: 35 ppm

Average Time: 365 day average

Total Operating Hours of Emission Unit: 2184 hrs

Emission Data Summary		1. Duration of CEM Downtime During Source Operation				
Duration of Excess Emissions						
A. Startup/Shutdown	0.00hrs	A. Monitor Malfunction	22.00	hrs		
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00	hrs		
C. Process Problems	0.00 hrs	C. QA Calibration	25.00	hrs		
D. Other Known Causes	0.00 hrs	D. Other Known Causes	5.00	hrs		
E. Unknown Causes	0.00 hrs	E. Unknown Causes	0.00	hrs		
2. Total Duration	0.00 hrs	2. Total Duration	52.00	_hrs		
3. Percent of Total Excess Emissions	0.00%	3. Percent of Total CEM Downtime	2.38	_%		

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	co	CO2	02	TRS	H2S	HC1	Opacity (C	ircle One	)
Other: <u>I</u>	N/A		-								
Reporting	Quarter:	First	2011	-		Monito	or Model:	Lighthaw	/k 560		
	Facility: Marathon Petroleum Company LLC 1300 South Fort Street					Manufacturer: Teledyne Monitor Labs					
		Detroit, N	11 48217			Emission Limit: 20% opacity					
Emission Unit: FCCU Regenerator						Average Time: 6 minute average					
					To	tal Operat	ing Hours	s of Emis	ssion Unit:	2184	hrs.

Emission Data Summary	1	1. Duration of CEM Downtime During Source Operation					
1. Duration of Excess Emissions							
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00	hrs			
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00	hrs			
C. Process Problems	2.00hrs	C. QA Calibration	2.00	hrs			
D. Other Known Causes	0.00 hrs	D. Other Known Causes	5.00	hrs			
E. Unknown Causes	0.00hrs	E. Unknown Causes	0.00	_ hrs			
2. Total Duration	hrs	2. Total Duration	7.00	hrs			
3. Percent of Total Excess Emissions	0.09%	3. Percent of Total CEM Downtime	0.32	_%			

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	CO	CO2	O2	TRS (H2S) HC1 Opacity (Circle One)
Other:	N/A		_			
Reporting	Quarter:	First	2011	<u>-</u>		Monitor Model: 2000GC
	Facility:			n Company	LLC	Manufacturer: ABB
		1300 Soi	uth Fort Str	eet		
		Detroit, N	/II 48217			Emission Limit: 162 ppm
						Average Time: 3 hour average
Emiss	ion Unit:	West Pla	int Fuel Ga	s NSPS He	eaters	· · · · · · · · · · · · · · · · · · ·

Total Operating Hours of Emission Unit: 2184

Emission Data Summary		CEM Performance Summary					
1. Duration of Excess Emissions		Duration of CEM Downtime During Source Operation					
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00 hrs				
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs				
C. Process Problems	0.00 hrs	C. QA Calibration	8.00 hrs				
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00 hrs				
E. Unknown Causes	0.00hrs	E. Unknown Causes	0.00 hrs				
2. Total Duration	0.00 hrs	2. Total Duration	8.00hrs				
3. Percent of Total Excess Emissions	0.00%	3. Percent of Total CEM Downtime	0.37%				

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant: SO2 NOx CO CO2 O2 TRS (H2S) HC1 Opacity (Circle One)

Other: N/A

Reporting Quarter: First 2011 Monitor Model: 2000 Vista II

Facility: Marathon Petroleum Company LLC Manufacturer: ABB

1300 South Fort Street

Detroit, MI 48217

Emission Limit: 162 ppm

Average Time: 3 hour average

Emission Unit: East Plant Fuel Gas NSPS Heaters

Total Operating Hours of Emission Unit: 2184 hrs

Emission Data Summary		CEM Performance Summary					
1. Duration of Excess Emissions		Duration of CEM Downtime During Source Operation					
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00	hrs			
B. Control Equipment	0.00hrs	B. Non- Monitor Malfunction	1.00	hrs			
C. Process Problems	3.00 hrs	C. QA Calibration	6.00	hrs			
D. Other Known Causes	0.00hrs	D. Other Known Causes	0.00	hrs			
E. Unknown Causes	0.00 hrs	E. Unknown Causes	0.00	hrs			
2. Total Duration	3.00 hrs	2. Total Duration	7.00	hrs			
3. Percent of Total Excess Emissions	0.14%	3. Percent of Total CEM Downtime	0.32	%			

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

TRS

02

Pollutant: SO2 NOx

Other: N/A

Reporting Quarter: First 2011

Monitor Model: ENDA-1120

Manufacturer: Horiba

**H2S** 

Facility: Marathon Petroleum Company LLC

CO

1300 South Fort Street

Detroit, MI 48217 Em

CO<sub>2</sub>

Emission Limit: 0.2 lbs/MMBTU

Average Time: 24 hour average

Emission Unit: Zurn Boiler

Total Operating Hours of Emission Unit: 1703 hrs

HC1

Opacity (Circle One)

Emission Data Summary		1. Duration of CEM Downtime During Source Operation					
Duration of Excess Emissions							
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00	hrs			
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00	hrs			
C. Process Problems	0.00 hrs	C. QA Calibration	2.00	hrs			
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00	 hrs			
E. Unknown Causes	0.00hrs	E. Unknown Causes	0.00	_ _hrs			
2. Total Duration	0.00 hrs	2. Total Duration	2.00	hrs			
3. Percent of Total Excess Emissions	0.00%	3. Percent of Total CEM Downtime	0.12	%			

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	СО	CO2	(02)	TRS	H2S	HC1	Opacity	(Circle One)	
Other: <u>I</u>	N/A	····	_								
Reporting	Quarter:	First	2011			Monito	r Model:	ZA8			
	Facility: Marathon Petroleum Company LLC				y LLC	Manufacturer: Yokagowa					
		1300 Sou	th Fort Str	eet			•				
		Detroit, M	11 48217		Emissio	on Limit:	none				
						Averag	ge Time:	none			
Emissi	ion Unit:	Zurn Boil	er			·	-	-			

Total Operating Hours of Emission Unit: \_\_\_\_1703 \_\_\_ hrs

Emission Data Summary	· · · · · · · · · · · · · · · · · · ·	CEM Performance Summary					
1. Duration of Excess Emissions		Duration of CEM Downtime During Source Operation					
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00 hrs				
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs				
C. Process Problems	0.00 hrs	C. QA Calibration	2.00 hrs				
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00 hrs				
E. Unknown Causes	0.00 hrs	E. Unknown Causes	0.00 hrs				
2. Total Duration	0.00 hrs	2. Total Duration	2.00hrs				
3. Percent of Total Excess Emissions	0.00%	3. Percent of Total CEM Downtime	0.12%				

(% Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

(% CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x = 100%

Pollutant: SO2 NOx CO CO2 O2 TRS H2S HC1 Opacity (Circle One)

Other: N/A

Reporting Quarter: First 2011 Monitor Model: LIMAS-11-UV

Facility: Marathon Petroleum Company LLC Manufacturer: ABB Advance Optima

1300 South Fort Street

Detroit, MI 48217

Emission Limit: 250 ppm

Average Time: 12 hour average

Emission Unit: Sulfur Recovery Unit Thermal Oxidizer

Total Operating Hours of Emission Unit: 2184 hrs

Emission Data Summar	у	CEM Performance Summary					
1. Duration of Excess Emissions		Duration of CEM Downtime During Source Operation					
<ul><li>A. Startup/Shutdown</li><li>B. Control Equipment</li><li>C. Process Problems</li><li>D. Other Known Causes</li><li>E. Unknown Causes</li></ul>	0.00 hrs 0.00 hrs 29.00 hrs 0.00 hrs 0.00 hrs	A. Monitor Malfunction B. Non- Monitor Malfunction C. QA Calibration D. Other Known Causes E. Unknown Causes	1.00 hrs 0.00 hrs 14.00 hrs 0.00 hrs 0.00 hrs				
Total Duration     Percent of Total Excess Emissions	hrs hrs	Total Duration     Percent of Total CEM Downtime	hrs				

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	CO	CO2	(02)	TRS	H2S	HC1	Opacity	(Circle One)	
Other:	N/A		<del></del>								
Reporting	Quarter:	First	2011	-		Monito	or Model:	MAGNOS	6 106/206		
	Facility: Marathon Petroleum Company LLC				/ LLC	Manufacturer: ABB Advance Optima					
		1300 So	uth Fort Str	eet							
		Detroit, MI 48217				Emissi	on Limit:	none			
						Avera	ge Time:	none			
Emiss	ion Unit:	Sulfur Re	ecovery Un	t Thermal	Oxidizer						

Total Operating Hours of Emission Unit: 2184 hrs

Emission Data Summary	· · · · · · · · · · · · · · · · · · ·	1. Duration of CEM Downtime During Source Operation					
1. Duration of Excess Emissions							
A. Startup/Shutdown	0.00hrs	A. Monitor Malfunction	1.00 hrs				
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs				
C. Process Problems	0.00 hrs	C. QA Calibration	14.00 hrs				
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00 hrs				
E. Unknown Causes	0.00hrs	E. Unknown Causes	0.00hrs				
2. Total Duration	0.00hrs	2. Total Duration	15.00 hrs				
3. Percent of Total Excess Emissions	0.00 %	3. Percent of Total CEM Downtime	0.69 %				

(% Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

(% CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	(00)	CO2	02	TRS	H2S	HC1	Opacity	(Circle One)
Other:	N/A		_							
Reporting	Quarter:	First	2011			Monito	or Model:	URAS 14	(CO)	
	Facility:		n Petroleum		/ LLC	Manufacturer: ABB				
		<u>1300 So</u>	uth Fort Stre	et						
		Detroit, N	VII 48217			Emissi	on Limit:	400 ppm		
						Avera	ge Time:	daily ave	age	
Emiss	ion Unit:	CCR Ch	arge Heater	(CO)						

Total Operating Hours of Emission Unit: 2184 hrs

Emission Data Summary		CEM Performance Summary						
1. Duration of Excess Emissions		Duration of CEM Downtime During Source Operation						
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00 hrs					
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs					
C. Process Problems	0.00 hrs	C. QA Calibration	2.00 hrs					
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00 hrs					
E. Unknown Causes	0.00 hrs	E. Unknown Causes	0.00 hrs					
2. Total Duration	hrs	2. Total Duration	2.00hrs					
3. Percent of Total Excess Emissions	0.00 %	3. Percent of Total CEM Downtime	0.09%					

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	CO	CO2	(02)	TRS	H2S	HC1	Opacity	(Circle One)		
Other: <u>I</u>	N/A		<del>-</del>									
Reporting	Quarter:	First	2011			Monito	or Model: <u>j</u>	Magnos 1	06 (O2)			
Facility: Marathon Petroleum Company LLC Manufacturer: ABB  1300 South Fort Street												
		Detroit, M				Emission Limit: none						
Emissi	on Unit:	CCR Cha	arge Heater	(O2)		Avera	ge Time: <u>r</u>	none				
					Tota	al Operat	ing Hours	of Emiss	sion Unit:	2184hrs		

Emission Data Summary		CEM Performance Summary							
1. Duration of Excess Emissions		Duration of CEM Downtime During Source Operation							
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00	hrs					
B. Control Equipment	0.00hrs	B. Non- Monitor Malfunction	0.00	hrs					
C. Process Problems	0.00 hrs	C. QA Calibration	2.00	hrs					
D. Other Known Causes	0.00hrs	D. Other Known Causes	0.00	 hrs					
E. Unknown Causes	<u>0.00</u> hrs	E. Unknown Causes	0.00	hrs					
2. Total Duration	0.00 hrs	2. Total Duration	2.00	_hrs					
3. Percent of Total Excess Emissions	0.00 %	3. Percent of Total CEM Downtime	0.09	_%					

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	(co)	CO2	02	TRS	H2S	HC1	Opacity	(Circle One)	
Other:	N/A		_								
Reporting	Quarter:	First	2011			Monito	or Model:	URAS 14	(CO)		
	-		n Petroleum		LLC	Manufacturer: ABB					
	uth Fort Stree MI 48217	<u>et</u>	•	Emission Limit: 400 ppm							
Emiss	ion Unit:	FCCU C	harge Heate	ſ		Avera	ige Time:	1 hour av	erage		

Total Operating Hours of Emission Unit: 2184

Emission Data Summary		CEM Performance Summary						
1. Duration of Excess Emissions		Duration of CEM Downtime During Source Operation						
A. Startup/Shutdown	0.00hrs	A. Monitor Malfunction	48.00 hrs					
B. Control Equipment	0.00hrs	B. Non- Monitor Malfunction	0.00 hrs					
C. Process Problems	0.00 hrs	C. QA Calibration	4.00 hrs					
D. Other Known Causes	0.00hrs	D. Other Known Causes	0.00 hrs					
E. Unknown Causes	0.00 hrs	E. Unknown Causes	0.00 hrs					
2. Total Duration	hrs	2. Total Duration	52.00 hrs					
3. Percent of Total Excess Emissions	0.00 %	3. Percent of Total CEM Downtime	2.38%					

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	co	CO2	(02)	TRS	H2S	HC1	Opacity	(Circle One)		
Other:	N/A	<del></del>										
Reporting	Quarter:	First	2011			Monit	or Model:	Magnos	106 (O2)			
	Facility:		n Petroleum		ny LLC	Manufacturer: ABB						
		1300 So	uth Fort Str	et								
	_	Detroit, N	AI 48217			Emission Limit: none						
	•		-			Avera	ge Time:	none				
Emiss	ion Unit:	FCCU C	harge Heat	ər								
	•											

Total Operating Hours of Emission Unit: 2184 hrs

Emission Data Summary	·	CEM Performance Summary						
1. Duration of Excess Emissions		Duration of CEM Downtime During Source Operation						
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	48.00 l	hrs				
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00	hrs				
C. Process Problems	0.00hrs	C. QA Calibration	4.00	hrs				
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00	hrs				
E. Unknown Causes	0.00 hrs	E. Unknown Causes	0.00	hrs				
2. Total Duration	0.00 hrs	2. Total Duration	<u>52.00</u> l	hrs				
3. Percent of Total Excess Emissions	0.00 %	3. Percent of Total CEM Downtime	2.38	%				

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant: **SO2** NOx CO CO2 02 TRS H<sub>2</sub>S HC1 Opacity (Circle One) Other: N/A Reporting Quarter: First 2011 Monitor Model: Limas 11 (NOx) Facility: Marathon Petroleum Company LLC Manufacturer: ABB 1300 South Fort Street Detroit, MI 48217 Emission Limit: 0.05 lbs/MMBTU Average Time: annual rolling average Emission Unit: Crude/Vacuum Charge Heater

Total Operating Hours of Emission Unit: 2184 hrs

Emission Data Summary		CEM Performance Summary							
Duration of Excess Emissions		Duration of CEM Downtime During Source Operation							
A. Startup/Shutdown	0.00hrs	A. Monitor Malfunction	39.00	hrs					
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00	hrs					
C. Process Problems	0.00 hrs	C. QA Calibration	2.00	hrs					
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00	hrs					
E. Unknown Causes	0.00hrs	E. Unknown Causes	0.00	_ _hrs					
2. Total Duration	0.00 hrs	2. Total Duration	41.00	_hrs					
3. Percent of Total Excess Emissions	0.00 %	3. Percent of Total CEM Downtime	1.88	_%					

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	co	CO2	(02)	TRS	H2S	HC1	Opacity	(Circle One)	
Other: <u>l</u>	N/A		_								
Reporting	Quarter:	First	2011		·	Monito	or Model:	Magnos	106 (O2)		
	Facility:		n Petroleum uth Fort Stre		y LLC	Manu	ıfacturer:	ABB			
		Detroit, N	AI 48217				on Limit:				
Emissi	ion Unit:	Crude/Va	acuum Chai	ge Heate	er (O2)	Avera	ige Time:	none			
					Tot	al Opera	ting Hours	s of Emis	sion Unit:	2184hrs	

Emission Data Summary		CEM Performance Summary						
1. Duration of Excess Emissions		Duration of CEM Downtime During Source Operation						
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	39.00 hrs					
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs					
C. Process Problems	0.00 hrs	C. QA Calibration	2.00 hrs					
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00 hrs					
E. Unknown Causes	0.00hrs	E. Unknown Causes	0.00 hrs					
2. Total Duration	hrs	2. Total Duration	41.00 hrs					
3. Percent of Total Excess Emissions	0.00 %	3. Percent of Total CEM Downtime	1.88%					

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant: SO<sub>2</sub> TRS NOx CO CO<sub>2</sub> 02 H2S HC1 Opacity (Circle One) Other: Flare Pilot Reporting Quarter: First 2011 Monitor Model: SLX-202 Facility: Marathon Petroleum Company LLC Manufacturer: Powertrol 1300 South Fort Street Detroit, MI 48217 Emission Limit: Pilot Light Present Average Time: continuously Emission Unit: Vents to CP Flare

Total Operating Hours of Emission Unit: 2184 hrs

Emission Data Summary	•	CEM Performance Summary						
1. Duration of Excess Emissions		Duration of CEM Downtime During Source Operation						
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00 hrs					
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs					
C. Process Problems	0.00 hrs	C. QA Calibration	0.00 hrs					
D. Other Known Causes	0.00 hrs	D. Other Known Causes*	12.00 hrs					
E. Unknown Causes	0.00hrs	E. Unknown Causes	0.00 hrs					
2. Total Duration	0.00 hrs	2. Total Duration	12.00hrs					
3. Percent of Total Excess Emissions	0.00%	3. Percent of Total CEM Downtime	0.55%					

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

If there were no exceedences, the required analyses were made and no CEM downtime and/or excess emissions occurred during the reporting period.

\*Other Known Causes: Hours in this category are attributed to weather, including rain and snow, as well as fog from cooling tower operation interfering with the sight of the analyzer. Visual checks verified a pilot was present.

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	CO	CO2	02	TRS	H2S	HC1	Opacity	(Circle One)	
Other: <u>I</u>	Flare Pilot	:									
Reporting	Quarter:	First	2011			Monito	or Model:	SLX-202	· · · · · · · · · · · · · · · · · · ·		
	Facility:	Marathon F			LLC	Manufacturer: Powertrol					
		1300 South	n Fort Stre	et							
		Detroit, MI	48217			Emission Limit: Pilot Light Present					
	•	····				Avera	ge Time:	continuou	sly		
Emissi	ion Unit:	Vents to Al	kylation U	nit Flare							
					To	tal Onerat	ina Hour	of Emice	sion l Init:	2184 hre	

Emission Data Summary		CEM Performance Summary			
1. Duration of Excess Emissions		1. Duration of CEM Downtime During S	ource Operation		
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00hrs		
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs		
C. Process Problems	0.00 hrs	C. QA Calibration	0.00 hrs		
D. Other Known Causes	0.00 hrs	D. Other Known Causes*	0.00hrs		
E. Unknown Causes	0.00 hrs	E. Unknown Causes	0.00 hrs		
2. Total Duration	0.00 hrs	2. Total Duration	0.00hrs		
3. Percent of Total Excess Emissions	0.00%	3. Percent of Total CEM Downtime	0.00 %		

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

If there were no exceedences, the required analyses were made and no CEM downtime and/or excess emissions occurred during the reporting period.

\*Other Known Causes: Hours in this category are attributed to weather, including rain and snow, as well as fog from cooling tower operation interfering with the sight of the analyzer. Visual checks verified a pilot was present.

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant: SO2 NOx CO CO2 02 TRS H2S HC1 Opacity (Circle One) Other: Flare Pilot Reporting Quarter: First 2011 Monitor Model: SLX-202 Facility: Marathon Petroleum Company LLC Manufacturer: Powertrol 1300 South Fort Street Detroit, MI 48217 Emission Limit: Pilot Light Present Average Time: continuously

Total Operating Hours of Emission Unit: 2184 hrs

Emission Data Summary		CEM Performance Summary				
Duration of Excess Emissions		1. Duration of CEM Downtime During Sc	ource Opera	tion		
A. Startup/Shutdown	0.00hrs	A. Monitor Malfunction	0.00	hrs		
B. Control Equipment	0.00hrs	B. Non- Monitor Malfunction	0.00	hrs		
C. Process Problems	0.00 hrs	C. QA Calibration	0.00	hrs		
D. Other Known Causes	0.00 hrs	D. Other Known Causes*	5.00	hrs		
E. Unknown Causes	0.00hrs	E. Unknown Causes	0.00	hrs		
2. Total Duration	0.00 hrs	2. Total Duration	5.00	_hrs		
3. Percent of Total Excess Emissions	0.00%	3. Percent of Total CEM Downtime	0.23	_%		

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

Emission Unit: Vents to Unifiner Flare

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

<sup>\*</sup>Other Known Causes: Hours in this category are attributed to weather, including rain and snow, as well as fog from cooling tower operation interfering with the sight of the analyzer. Visual checks verified a pilot was present.

Pollutant: SO<sub>2</sub> NOx CO CO<sub>2</sub> 02 TRS H2S HC1 Opacity (Circle One) Other: Flare Pilot Reporting Quarter: First 2011 Monitor Model: SLX-202 Facility: Marathon Petroleum Company LLC Manufacturer: Powertrol 1300 South Fort Street Detroit, MI 48217 Emission Limit: Pilot Light Present Average Time: continuously Emission Unit: Vents to Crude Flare

Total Operating Hours of Emission Unit: 2184 hrs

Emission Data Summary  1. Duration of Excess Emissions			1. Duration of CEM Downtime During Source Operation			
B. Control Equipment	0.00_h	rs	B. Non- Monitor Malfunction	0.00	hrs	
C. Process Problems	<u> </u>	rs	C. QA Calibration	0.00	hrs	
D. Other Known Causes	<u>0.00</u> h	rs	D. Other Known Causes*	11.00	hrs	
E. Unknown Causes	0.00 h	rs	E. Unknown Causes	0.00	_ hrs	
2. Total Duration	0.00h	rs	2. Total Duration	11.00	_ hrs	
3. Percent of Total Excess Emissions	0.00 %	6	3. Percent of Total CEM Downtime	0.50	_%	

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

<sup>\*</sup>Other Known Causes: Hours in this category are attributed to weather, including rain and snow, as well as fog from cooling tower operation interfering with the sight of the analyzer. Visual checks verified a pilot was present.

# Appendix B

# New Source Performance Standards (NSPS) Subpart J Alternate Monitoring Plan (AMP) Data

	Complex 2 (AMP Sheet) - A	Complex 4 (Lab Data)
Date	Alky Spent Caustic H2S ppm When flaring	CCR/SR Recycle H2 H2S ppm 2 × year
4/1/2011		<1
4/1/2011		<1
4/2/2011		<1
4/3/2011		<1
4/4/2011		<1
4/5/2011		_
4/6/2011		<1
4/7/2011		<1
4/8/2011		<1
4/9/2011		<1
4/10/2011		<1
4/11/2011		 -1
4/12/2011		<1
4/13/2011		<1
4/14/2011		<1
4/15/2011		<1
4/16/2011		<1
4/17/2011		<1
4/18/2011		<1
4/19/2011		<1
4/20/2011		<1
4/21/2011		<1
4/22/2011		<
4/23/2011		<1
4/24/2011		<1
4/25/2011		<1 <1
4/26/2011		<1
4/27/2011	•	<1
4/28/2011		<1
4/29/2011		<1
4/30/2011		<1
5/1/2011		<1
5/2/2011 5/3/2011		<1
5/4/2011		<1
5/5/2011		<1
5/6/2011		<1
5/7/2011		<1
5/8/2011		<1
5/9/2011		<1
5/10/2011		<1
5/11/2011		<1
5/12/2011		<1
5/13/2011		<1
5/14/2011		<1
5/15/2011		<1
5/16/2011		<1
5/17/2011		<1
5/18/2011		<1
5/19/2011		<1
5/20/2011		<1
5/21/2011		<1
5/22/2011		<u>.</u>
5/23/2011		<i< td=""></i<>
5/24/2011		<i< td=""></i<>
5/25/2011		<1
5/26/2011		<1

<1 <1 <1 <1 <1

DHT/Unifiner Recycle H2 H2S ppm 5 x week
H2 H2S ppm
<br </td

Complex 2 (Lab Data)

5/26/2011 5/27/2011 5/28/2011 5/29/2011 5/30/2011 5/31/2011

#### Alternative Monitoring Plan Data

6/1/2011	<1	<1	
6/2/2011	<1	<1	
6/3/2011	<1	<1	
6/4/2011	<1	<1	
6/5/2011	</td <td>&lt;1</td> <td></td>	<1	
6/6/2011	<1	10	*
6/7/2011	<1	<1	
6/8/2011	<1	<1	
6/9/2011	<1	<1	
6/10/2011	<1	<1	
6/11/2011	<1	<1	
6/12/2011	<1	104	*
6/13/2011	<1		
6/14/2011	<1	3201	*
6/15/2011	<1	401	*
6/16/2011	<1	3177	*
6/17/2011	<1	<1	
6/18/2011	<1	20	*
6/19/2011	<1	<1	
6/20/2011	<1	<1	
6/21/2011	<1	<1	
6/22/2011	<1	30	*
6/23/2011	<1	<1	
6/24/2011	<1	50	
6/25/2011	<1	<1	
6/26/2011	<1	<1	
6/27/2011	<1	65	
6/28/2011	<1	30	
6/29/2011	<1	<1	
6/30/2011		10	
		*No flaring occurred	1

	Complex 3 (RADAR) - B		Complex 3 (RADAR) - C		Complex 4 (AMP Sheet) - I	D i	Complex 4 (AMP Sheet) -
Most Recent Sample Dates	FCCU Disulfide off- gas H2S ppm	Most Recent Sample Dates	CP Spent Caustic Drum Vent H2S ppm	Most Recent Sample Dates	SR Aromatics Sump Vent H2S ppm	Most Recent Sample Dates	CCR Chlorsorb Vent SO2 ppm
	2 x year		2 x year		2 x year		2 x year
1/4/2011	0	1/4/2011	0	3/31/2011	0	3/30/2011	0
5/4/2011	0	5/5/2011	0	6/30/2011	0	6/29/2011	0

# Appendix C Cylinder Gas Audit Information

Analyzer: B&W Boiler CEMS

Analyzer Manufacturer: ABB

Analyzer model #'s: Limas 11 (NOx), Magnos 106 (O2), Uras 14 (CO)

Constituents monitored (w/ranges): NOx (0-500), CO (0-500), O2 (0-10%)

Date CGA performed: 4/12/2011

Performed by: Doug Pek and Bryan Longtine

Calibration gases used:

MAP stock #	Constituent	low- or mid-	Cylinder#	Exp date	Certified concentration	Units
76-188-232	NO	low	CC320264	01/08/12	128	ppm
76-188-232	CO	low	CC320264	01/08/12	125	ppm
76-188-219	O2	low	EB0017910	01/18/14	5.55	%
76-188-231	NO	mid	EB0014905	10/08/12	270	ppm
76-188-231	CO	mid	EB0014905	10/08/12	274	ppm
76-188-215	O2	mid	SA14533	04/25/11	9.13	%

#### Low-level CGA:

Start time	End time	NO	CO	02
12:35	12:47	126	125	5.53
12:47	12:59	126	125	5.52
12:59	13:12	126	125	5.52
Av	Average		125	5.52
Cal g	Cal gas value		125	5.55
CGA	accuracy	1.6%	0.0%	0.5%

High-level CGA:

Start time	End time	NO	CO	02
13:16	13:27	268	274	9.05
13:27	13:39	268	274	9.05
13:40	13:52	269	274	9.05
Average		268.3	274	9.05
Cal ga	s value	270.0	274	9.13
CGA ad	ccuracy	0.6%	0.0%	0.9%

Analyzer: Crude and Vacuum Heater NOx

Analyzer Manufacturer: ABB

Analyzer model #'s: Limas11 (NOx) and Magnos 106 (O2)

Constituents monitored (w/ranges): NOx (0-100) O2 (0-10%)

Date CGA performed: 4/14/2011

Performed by: Doug Pek and Bryan Longtine

Calibration gases used:

MAP stock #	Constituent	low- or mid-	Cylinder#	Exp date	Certified concentration	Units
76-188-132	NO	low	EB0014057	01/24/13	25.4	ppm
76-188-219	O2	low	EB0004459	05/09/11	5.48	%
76-188-132	NO	mid	EB0024532	02/18/13	53.1	ppm
76-188-215	O2	mid	SA2473	01/09/12	9.02	%

#### Low-level CGA:

Start time	End time	NO	O2
10:19	10:32	24.7	5.66
10:32	10:44	24.9	5.66
10:44	10:56	25	5.68
Average		24.9	5.67
Cal gas value		25.4	5.48
CGA ad	ccuracy	2.10%	3.41%

Start time	End time	NO	O2
10:56	11:09	53	9.1
11:09	11:21	53.0	9.11
11:21	11:33	53.1	9.13
Ave	Average		9.11
Cal ga	Cal gas value		9.02
CGA a	CGA accuracy		1.03%

Analyzer: CCR Charge Heater

Analyzer Manufacturer: ABB

Analyzer model #'s: URAS 14 (CO) and Magnos 106 (O2)

Constituents monitored (w/ranges): CO (0-500) and O2 (0-10%)

Date CGA performed: 6/14/2011

Performed by: Theo Taylor and Eric Justa

Calibration gases used:

Janoration gaode		low- or			Certified	
MAP stock #	Constituent	mid-	Cylinder#	Exp date	concentration	Units
76-188-166	CO	low	EB0004205	09/01/12	125	ppm
76-188-166	O2	low	EB0004205	09/01/12	4.98	%
76-188-165	CO	mid	EB0022817	01/04/14	272	ppm
76-188-165	O2	mid	EB0022817	01/04/14	8.98	%

#### Low-level CGA:

Start time	End time	СО	02
9:37	9:46	123	5.02
9:46	9:55	123	5.02
9:55	10:04	123	5.02
	rage	123	5.02
	Cal gas value		4.98
	ccuracy	1.6%	0.8%

Start time	End time	CO	O2
10:04	10:13	269	8.99
10:13	10:22	269	8.99
10:22	10:31	269	8.99
	rage	269	8.99
Cal gas value		272	8.98
	ccuracy	1.1%	0.1%

Analyzer: SRU Thermal Oxidizer SO2

Analyzer Manufacturer: ABB Advance Optima

Analyzer model #'s: LIMAS-11-UV (SO2) and MAGNOS 106/206 (O2)

Constituents monitored (w/ranges): SO2 (0-500) O2 (0-10%)

Date CGA performed:

6/21/2011

Performed by: Eric Justa and Doug Pek

Calibration gases used:

					Certified	
MAP stock #	Constituent	low- or mid-	Cylinder#	Exp date	concentration	Units
76-188-232	SO2	low	EB0027779	01/31/13	129.0	ppm
76-188-219	O2	low	EB0027779	01/31/13	5.50	%
76-188-231	SO2	mid	CC316237	01/31/13	279	ppm
76-188-215	O2	mid	CC316237	01/31/13	9.01	%

#### Low-level CGA:

Start time	End time	SO2	<b>O2</b>
10:20	10:29	123.7	5.50
10:29	10:38	123.7	5.50
10:38	10:47	123.7	5.50
Ave	Average		5.50
Cal ga	Cal gas value		5.5
CGA ad	ccuracy	4.1%	0.0%

#### Mid-level CGA:

Start time	End time	SO2	O2
10:48	10:57	265.4	8.99
10:57	11:06	265.2	8.99
11:06	11:15	265.1	8.99
Ave	Average		8.99
Cal ga	Cal gas value		9.0
CGA a	CGA accuracy		0.2%

CGA\_IncinSO2.xlsx 7/6/2011

Analyzer: East Plant Fuel Gas

Analyzer: West Plant Fuel Gas

Analyzer Manufacturer: ABB

Analyzer Manufacturer: ABB

Analyzer model #'s: 2000 VISTA II

Analyzer model #'s: 2000GC

**Constituents monitored** 

(w/ranges): H2S (0-300)

Constituents monitored

(w/ranges): H2S (0-300)

Date CGA performed:

4/19/2011

Date CGA performed:

4/26/2011

Performed by: Theo Taylor and Bryan Longtine

Performed by: Eric Justa and Doug Pek

Calibration gases used:

						Certified	
MAP sto	OCK#	Constituent	low- or mid-	Cylinder #	Exp date	concentration	Units
76-188	-017	H2S	low	EB0028210	02/22/12	76.6	ppm
76-188	-019	H2S	mid	EB0024602	11/09/11	162	ppm

**East Plant Fuel Gas** 

Gas West Plant Fuel Gas

LOW-IEV	er CGA.
Start	time

Start time	End time	H2S
10:14	10:19	71.9
10:19	10:24	71.9
10:24	10:29	71.4
Ave	Average	
Cal gas value		76.6
CGA ad	CGA accuracy	

Low-level Co	LOW-level CGA:					
Start time	End time	H2S				
9:45	9:50	77.0				
9:50	9:54	77.3				
9:54	9:58	77.4				
Av	Average					
Cal gas value		76.6				
CGA :	accuracy	0.8%				
Av Cal g	erage as value	77.2 76.6				

Mid-level CGA:

Start time	End time	H2S
10:34	10:39	156
10:39	10:44	156
10:44	10:49	156
Avei	rage	156
Cal gas value		162
CGA ad	ccuracy	3.6%

Start time	End time	H2S	
10:02	10:05	167	
10:05	10:09	167	
10:09	10:12	167	
Av	Average		
Cal g	Cal gas value		
CGA	CGA accuracy		

Analyzer: FCCU Regenerator exhaust CEMS

Analyzer Manufacturer: ABB

Analyzer model #'s: Limas 11 (SO2/NOx), Magnos 106 (O2), Uras 14 (CO/CO2)

Constituents monitored (w/ranges): SO2 (0-200), NOx (0-200), CO (0-1000), CO2 (0-20%), O2 (0-10%)

Date CGA performed: 5/24/2011 & 6/21/2011 (High-level NO only)\*

Performed by: Doug Pek and Eric Justa

Bryan Longtine (High-level NO only)

#### Calibration gases used:

MAP stock #	Constituent	low- or mid-	Cylinder#	Exp date	Certified concentration	Units
76-188-218	SO2	low			47.7	ppm
76-188-218	NO	low	EB0014006	44/45/40	49.6	ppm
76-188-218	CO	low	- EBUU 14006	11/15/13	247	ppm
76-188-218	CO2	low	1		6.53	%
76-188-219	02	low	EB0023159	06/15/13	5.54	%
76-188-213	SO2	mid	EB0013910 &	3/16/2013	111	ppm
76-188-213	NO	mid	EB0013910 &	&	119	ppm
76-188-213	CO	mid	1	2/2/2013	544	ppm
76-188-213	CO2	mid	(NO only)	(NO only)	12.2	%
76-188-215	O2	mid	EBUUUSBSS	06/17/12	8.99	%
76-188-215	NO2	mid	EB0003822	06/17/12	99.2	ppm

#### Low-level CGA:

Start time	End time	SO2	NO	CO	CO2	O2
10:13	10:25	45.8	50.7	255	6.73	5.54
10:25	10:38	45.8	49.8	255	6.73	5.54
10:38	10:50	46.8	49.4	255	6.73	5.54
Avei	rage	46	50	255	6.73	5.54
Cal gas	s value	47.7	49.6	247.0	6.53	5.54
CGA ad	ccuracy	3.3%	0.7%	3.2%	3.1%	0.0%

Start time	End time	SO2	NO	CO	CO2	O2
10:52	11:04	111.2	119.1	547	12.2	8.99
11:04	11:17	111.3	119	547	12.2	8.99
11:17	11:29	111.2	119.1	547	12.2	8.99
Avei	rage	111	119	547	12.2	8.99
Cal gas	s value	111	119.1	544	12.2	8.99
CGA ac	ccuracy	0.2%	0.0%	0.6%	0.0%	0.0%

<sup>\*</sup> The original bottle mix was ordered incorrectly with the NO high-level range set at 100 ppm - 200 ppm when it should have been set at 100 ppm - 120 ppm. Another bottle was used for the high-level NO until the corrected bottle comes in.

Analyzer: FCC Charge Heater

Analyzer Manufacturer: ABB

Analyzer model #'s: URAS 14 (CO) and Magnos 106 (O2)

Constituents monitored (w/ranges): CO (0-500) and O2 (0-10%)

Date CGA performed: 5/17/2011

Performed by: Doug Pek and Eric Justa

Calibration gases used:

MAP stock #	Constituent	low- or mid-	Cylinder#	Exp date	Certified concentration	Units
76-188-166	CO	low	CC275870	03/20/12	124	ppm
76-188-166	O2	low	CC275870	03/20/12	5.08	%
76-188-165	CO	mid	CC176415	12/22/13	273	ppm
76-188-165	O2	mid	CC176415	12/22/13	9.00	%

#### Low-level CGA:

Start time	End time	CO	02
9:37	9:46	125	5.08
9:46	9:55	125	5.08
9:55	10:04	125	5.08
Average		125	5.08
Cal gas value		124	5.08
CGA ad	curacy	0.6%	0.0%

Start time	End time	CO	O2
10:04	10:13	274	8.98
10:13	10:22	274	8.98
10:22	10:31	274	8.98
Ave	rage	274	8.98
Cal gas value		273	9.00
CGA ad	ccuracy	0.3%	0.2%

Analyzer: Zurn Boiler NOx and O2

Analyzer Manufacturer: Horiba (NOx) and Yokagowa (O2)

Analyzer model #'s: ENDA-1120 (NOx) and ZA8 (O2)

Constituents monitored (w/range's): NOx (0-500) O2 (0-10%)

Calibration gases used:

		low- or			Certified	
MAP stock #	Constituent	mid-	Cylinder#	Exp date	concentration	Units
76-188-232	NO	low	CC320264	01/08/12	128	ppm
76-188-219	O2	low	109-06-03330	05/27/12	2.00	%
76-188-231	NO	mid	EB0009809	08/13/11	268	ppm
76-188-215	O2	mid	MA116181	01/20/14	8.00	%

#### **NOx Analyzer**

Date CGA performed: 5/11/2011

Performed by: Theo Taylor and Eric Justa

Low-level CGA:

Start time	End time	NO
9:32	9:41	128
9:41	9:50	128
9:50	9:59	128
Avera	ige	128
Cal gas	Cal gas value	
CGA acc	curacy	0.0%

#### Mid-level CGA:

Start time	End time	NO
9:59	10:08	270
10:08	10:17	271
10:17	10:26	272
Avera	age	271
Cal gas	Cal gas value	
CGA ac	curacy	1.1%

#### O2 Analyzer

Date CGA performed: 5/11/2011

Performed by: Theo Taylor and Eric Justa

#### Low-level CGA:

Start time	End time	O2
10:47	10:49	1.91
10:49	10:51	1.94
10:51	10:53	1.96
Aver	age	1.94
Cal gas	Cal gas value	
CGA ac	curacy	3.2%

O2
8.2
8.20
8.20
8.20
8.00
2.5%

# Appendix D Excess Emission Report

# **Excess Emission Report**

# Second Quarter 2011 Marathon Petroleum Company LLC - Michigan Refining Division Time Periods are Approximate

**SRU Thermal Oxidizer** 

SKO THEFINAL OXIGIZ		Duration of		Emissions (ppm 12 hr	1	
Start Date/Time*	End Date/Time*	Downtime (hrs)	Equipment	ave)**	Cause	Corrective Action
6/11/11 12:00 AM	6/11/11 1:00 AM	1	SRU Thermal Oxidizer	278	On June 10, 2011 the Gas Con experienced an upset condition which required the FCCU Regenerator (FCCU) to be shut down. The FCCU was shut down per unit shutdown procedures. The shutdown resulted in carry over from the FCCU to the East Plant Fuel Gas and the SRU. This carryover caused excess emissions from the Fuel Gas system and the SRU Thermal Oxidizer.	The unit was brought back on line and conditions stabilized.
6/11/11 1:00 AM	6/11/11 2:00 AM	1	SRU Thermal Oxidizer	294		
6/11/11 2:00 AM	6/11/11 3:00 AM	1	SRU Thermal Oxidizer	300		
6/11/11 3:00 AM	6/11/11 4:00 AM	1	SRU Thermal Oxidizer	302		
6/11/11 4:00 AM	6/11/11 5:00 AM	I	SRU Thermal Oxidizer	304		
6/11/11 5:00 AM	6/11/11 6:00 AM	1	SRU Thermal Oxidizer	304		
6/11/11 6:00 AM	6/11/11 7:00 AM	I	SRU Thermal Oxidizer	296		
6/11/11 7:00 AM	6/11/11 8:00 AM	1	SRU Thermal Oxidizer	291		
6/11/11 8:00 AM	6/11/11 9:00 AM	1	SRU Thermal Oxidizer	288		
6/11/11 9:00 AM	6/11/11 10:00 AM	1	SRU Thermal Oxidizer	276		
6/13/11 1:00 PM	6/13/11 2:00 PM	1	SRU Thermal Oxidizer	261		
6/13/11 2:00 PM	6/13/11 3:00 PM	1	SRU Thermal Oxidizer	275		
6/13/11 3:00 PM	6/13/11 4:00 PM	1	SRU Thermal Oxidizer	280		
6/13/11 4:00 PM	6/13/11 5:00 PM	1	SRU Thermal Oxidizer	277		
6/13/11 5:00 PM	6/13/11 6:00 PM	1	SRU Thermal Oxidizer	275		
6/13/11 6:00 PM	6/13/11 7:00 PM	1	SRU Thermal Oxidizer	270		
6/13/11 7:00 PM	6/13/11 8:00 PM	1	SRU Thermal Oxidizer	255		
6/22/11 1:00 AM	6/22/11 2:00 AM	1	SRU Thermal Oxidizer	251	On June 21, 2011 the TGTU #1 had a loss of flame in the heater which resulted in excess SO2 emissions from the SRU Thermal Oxidizer on June 22, 2011.	The unit was brought back on line and conditions stabilized.
6/22/11 2:00 AM	6/22/11 3:00 AM	1	SRU Thermal Oxidizer	269		
6/22/11 3:00 AM	6/22/11 4:00 AM	11	SRU Thermal Oxidizer	277		
6/22/11 4:00 AM	6/22/11 5:00 AM	1	SRU Thermal Oxidizer	283		
6/22/11 5:00 AM	6/22/11 6:00 AM	1	SRU Thermal Oxidizer	286		
6/22/11 6:00 AM	6/22/11 7:00 AM	1	SRU Thermal Oxidizer	287		
6/22/11 7:00 AM	6/22/11 8:00 AM	1	SRU Thermal Oxidizer	290		
6/22/11 8:00 AM	6/22/11 9:00 AM	1	SRU Thermal Oxidizer	293		
6/22/11 9:00 AM	6/22/11 10:00 AM	1	SRU Thermal Oxidizer	295		
6/22/11 10:00 AM	6/22/11 11:00 AM	1	SRU Thermal Oxidizer	296		
6/22/11 11:00 AM	6/22/11 12:00 PM	1	SRU Thermal Oxidizer	297		
6/22/11 12:00 PM	6/22/11 1:00 PM	1	SRU Thermal Oxidizer	260		

Total 29 Operating Hours 2184 % Excess Emissions 1.33

CEMS\_ExcessEmission\_Report\_Q2\_2011.xlsx

<sup>\*</sup>The start time and end time are approximate.
\*\*Emission limit is 250 ppm SO2 (12 hour average)